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Andean Cocaine The Making of a Global Drug [Univ of North Carolina Press](#) Illuminating a hidden and fascinating chapter in the history of globalization, Paul Gootenberg chronicles the rise of one of the most spectacular and now illegal Latin American exports: cocaine. Gootenberg traces cocaine's history from its origins as a medical commodity in the nineteenth century to its repression during the early twentieth century and its dramatic reemergence as an illicit good after World War II. Connecting the story of the drug's transformations is a host of people, products, and processes: Sigmund Freud, Coca-Cola, and Pablo Escobar all make appearances, exemplifying the global influences that have shaped the history of cocaine. But Gootenberg decenters the familiar story to uncover the roles played by hitherto obscure but vital Andean actors as well--for example, the Peruvian pharmacist who developed the techniques for refining cocaine on an industrial scale and the creators of the original drug-smuggling networks that decades later would be taken over by Colombian traffickers. Andean Cocaine proves indispensable to understanding one of the most vexing social dilemmas of the late twentieth-century Americas: the American cocaine epidemic of the 1980s and, in its wake, the seemingly endless U.S. drug war in the Andes. **The Four Steps to the Epiphany Successful Strategies for Products that Win** [John Wiley & Sons](#) The bestselling classic that launched 10,000 startups and new corporate ventures - The Four Steps to the Epiphany is one of the most influential and practical business books of all time. The Four Steps to the Epiphany launched the Lean Startup approach to new ventures. It was the first book to offer that startups are not smaller versions of large companies and that new ventures are different than existing ones. Startups search for business models while existing companies execute them. The book offers the practical and proven four-step Customer Development process for search and offers insight into what makes some startups successful and leaves others selling off their furniture. Rather than blindly execute a plan, The Four Steps helps uncover flaws in product and business plans and correct them before they become costly. Rapid iteration, customer feedback, testing your assumptions are all explained in this book. Packed with concrete examples of what to do, how to do it and when to do it, the book will leave you with new skills to organize sales, marketing and your business for success. If your organization is starting a new venture, and you're thinking how to successfully organize sales, marketing and business development you need The Four Steps to the Epiphany. Essential reading for anyone starting something new. The Four Steps to the Epiphany was originally published by K&S Ranch Publishing Inc. and is now available from Wiley. The cover, design, and content are the same as the prior release and should not be considered a new or updated product. **A SECRET SORROW** Harlequin Comics [Harlequin / SB Creative](#) After her nightmarish recovery from a serious car accident, Faye gets horrible news from her doctor, and it hits her hard like a rock: she can't bear children. In extreme shock, she breaks off her engagement, leaves her job and confines herself in her family home. One day, she meets her brother's best friend , and her soul makes a first step to healing. **Apex Legends: Pathfinder's Quest (Lore Book)** [Dark Horse Comics](#) Explore the world of the hit game through the eyes of the lovable robot, Pathfinder, as he chronicles his journey throughout the various environs of the Outlands to interview his fellow Legends -- all in the hope of finally locating his mysterious creator. The rich history of Apex Legends is explained by the characters that helped to shape it, as are their unique bonds of competition and camaraderie. **Competitive Strategy Techniques for Analyzing Industries and Competitors** [Createspace Independent Publishing Platform](#) Porter's five forces analysis is a framework for analyzing the level of competition within an industry and business strategy development. It draws upon industrial organization (IO) economics to derive five forces that determine the competitive intensity and therefore the attractiveness of an industry. Attractiveness in this context refers to the overall industry profitability. An "unattractive" industry is one in which the combination of these five forces acts to drive down overall profitability. A very unattractive industry would be one approaching "pure competition," in which available profits for all firms are driven to normal profit. This analysis is associated with its principal innovator Michael E. Porter of Harvard University. This updated and expanded second edition of Book provides a user-friendly introduction to the subject, Taking a clear structural framework, it guides the reader through the subject's core elements. A flowing writing style combines with the use of illustrations and diagrams throughout the text to ensure the reader understands even the most complex of concepts. This succinct and enlightening overview is a required reading for all those interested in the subject . We hope you find this book useful in shaping your future career & Business. **Manual for Spiritual Warfare** [TAN Books](#) A fierce war rages for your soul. Are you ready for battle? Like it or not, you are at war. You face a powerful enemy out to destroy you. You live on the battlefield, so you can't escape the conflict. It's a spiritual war with crucial consequences in your everyday life and its outcome will determine your eternal destiny. You must engage the Enemy. And as you fight, you need a Manual for Spiritual Warfare. This guide for spiritual warriors will help you recognize, resist, and overcome the Devil's attacks. Part One, "Preparing for Battle," answers these critical questions: • Who is Satan, and what powers does he have? • What are his typical strategies? • Who fights him alongside us in battle? • What spiritual weapons and armor do we possess? • How do we keep the Enemy out of our camp? Part Two, "Aids in Battle," provides you these essential resources: • Teaching about spiritual warfare from Scripture and Church documents • Scripture verses for battle • Wisdom and inspiration from saints who fought Satan • Prayers for protection, deliverance, and victory • Rosary meditations, hymns, and other devotions for spiritual combat St. Paul urges us to "fight the good fight of the faith" (1 Tim 6:12). Take this Manual for Spiritual Warfare with you into battle. The beautiful Premium UltraSoft gift edition features sewn binding, ribbon marker and silver edges. **Honeyball and Bowers' Textbook on Employment Law** [Oxford University Press](#) Succinct in its treatment of the fundamentals, and interwoven with contextual explanation and analytical consideration of the key debates, Honeyball and Bowers' Textbook on Employment Law continues to provide readers with an accessible account of the subject. Including chapter introductions and new end-of-chapter summaries, students of employment law are guided through the intricacies, while further reading suggestions assist with independent research and essay preparation. The critical elements of individual and collective employment law are considered along with treatment of the relationship between UK and EU law, to give readers a wider view of the issues. **Old Time Classic Cars, 1885-1940** [Arco Pub](#) An international history of the automobile plus a detailed description of the outstanding models. **Nature and History in Modern Italy** [Ohio University Press](#) Marco Armiero is Senior Researcher at the Italian National Research Council and Marie Curie Fellow at the Institute of Environmental Sciences and Technologies, Universitat Aut(noma de Barcelona. He has published extensively on-Italian environmental history and edited Views from the South: Environmental Stories from the Mediterranean World. -- Tom Kundig Works [Princeton Architectural Press](#) In Tom Kundig: Works, the celebrated Seattle-based architect presents nineteen new projects, from Hawaii to New York City. Kundig's award-winning houses, known for their rugged yet elegant and welcoming style, are showcased in lush photography with drawings and sketches, and appear alongside his commercial work—from multistory complexes to the Tacoma Art Museum to a line of hardware (handles, door pulls, hinges, and more). In firsthand accounts, Kundig describes the projects and his design process with many personal anecdotes, making Tom Kundig: Works as much memoir as monograph. The book also includes an introduction by design editor Pilar Viladas and in-depth conversations with Kundig's frequent collaborators—"gizmologist" Phil Turner and contractor Jim Dow (Schuchart/ Dow)—and clients (Bigwood Residence and Studhorse). **Essentials of Management Information Systems Transforming Business and Management** Aiming to prepare students for the changing demands of using information systems as managers, this work emphasizes the use of the Internet and related technologies in electronic commerce, electronic business and the digital integration of the firm from the warehouse to the executive suite. **Official Manual of the Tennessee Real Estate Commission** **Memory of Fire Parasitic Diseases Sixth Edition Hardcover Junior Theory Level 1 Junior Theory Level 1** - a foundational music theory book specifically designed for children aged 4-7. **Student Solutions Manual with Study Guide** [Cengage Learning](#) **Advertising and Sales Promotion Strategy** [Prentice Hall](#) Gerard Tellis clearly communicates all aspects of promotion using the most recent social sciences research findings, to enable prospective managers to design their own successful strategies. **The New Century Italian Renaissance Encyclopedia Parasitic Diseases 6th Edition** Remarkable achievements in parasitic disease research, both basic and translational, have occurred over the last ten years, and we have incorporated the majority of these into the 6th edition of Parasitic Diseases. We have added over 1,000 new references to document these advances. Innovative work in the laboratory has provided the clinician/research scientist with a much clearer understanding of the mechanisms of pathogenesis. The number of recently discovered interleukins and their cellular networks has completely re-ordered our comprehension of how parasites and our defense system works to produce protection against infection/reinfection, or in some cases, how it becomes subverted by the offending pathogen to enable it to endure inside us for long periods of time. A plethora of molecular-based diagnostic tests have found their way into the routine of the parasitology diagnostic laboratory, improving the ease at which the offending pathogen can be rapidly identified. Newer drugs, many with less harmful side-effects than the ones they replaced, have come on the market that make controlling parasite populations at the community level possible without the risk of harming the very ones we wish to help. **Unicorn School: The Surprise Party** [Penguin UK](#) In this second adventure, Troy has been behaving very strangely. The others find out that he is really a unicorn prince. Now that his secret is out, Troy thinks they only want to be his friend because he is royal. Willow tries to reassure him that he is still the same old Troy to them and sets out to prove that being a loyal friend is more important than where you come from. **The Economics of Industrial Innovation** [Psychology Press](#) Massive technological development over the last ten years has changed the face of industry dramatically. This updated edition explores the debates surrounding macroeconomics in a stimulating analysis of the impact of globalisation on industrial change. **Genetically Engineered Food Changing the Nature of Nature** [Inner Traditions / Bear & Co](#) . The book that takes a comprehensive look at the threat to our food supply from genetic engineering. . 15,000 copies sold in the first six months. . Includes new studies about the dangers of genetically engineered food. . Refutes the "feed the poor" propaganda spread by agribusinesses. . Is both an expose and educational primer on this controversial technology that is already a part of every American's diet. . Explains the dangers of these foods to ourselves and our environment in easily understood terms. **Picture a world? . Where the french fries you eat are registered as a pesticide, not a food. . Where vegetarians unwittingly consume fish genes in their tomatoes. . Where corn plants kill monarch butterflies. . Where soy plants thrive on doses of herbicide that kill every other plant in sight. . Where multinational corporations own the life forms that farmers grow and legally control the farmers' actions. That world exists** These things are all happening, and they are happening to you. Genetically engineered foods--plants whose genetic structures are altered by scientists in ways that could never occur in nature--are already present in many of the products you buy in supermarkets, unlabeled, unwanted, and largely untested. The threat of these organisms to human and environmental health has caused them to be virtually

banned in Europe, yet the U.S. government, working hand-in-hand with a few biotech corporations, has actively encouraged their use while discouraging labeling that might alert consumers to what they are eating. The authors show what the future holds and give you the information you need to preserve the independence and integrity of our food supply. What can you do? First, inform yourself. Genetically Engineered Food: Changing the Nature of Nature is the first book to take a comprehensive look at the many ramifications of this disturbing trend. Authors Martin Teitel and Kimberly Wilson explain what genetic engineering is and how it works, then explore the health risks involved with eating organisms never before seen in nature. They address the ecological catastrophe that could result from these modified plants crossing with wild species and escaping human control altogether, as well as the economic devastation that may befall small farmers who find themselves at the mercy of mega-corporations for their livelihood. Taking the discussion a step further, they consider the ethical and spiritual implications of this radical change in our relationship to the natural world, showing what the future holds and giving you the information you need to act on your own or to join others in preserving the independence and integrity of our food supply. [A Concise History of France Cambridge University Press](#) Traces the history of France from the early middle ages to the 1990s, discussing political power, economic activity, social structures, the impact of war, and outstanding figures in French history [Pooh Competition Flyer Methuen Childrens Books](#) Management A Global Perspective [McGraw-Hill College](#) The tenth edition of this classic management textbook features a new pronounced emphasis on global management. Equal attention is paid to the new Europe and the Pacific Rim as to the United States, and chapter cases are both domestic and international. Each of the six new Part Closings has a new International Focus section and a new Global Car Industry Case. Part closings 2 to 6 compare each of the 5 management functions in Japan, the USA and the People's Republic of China. Development Through the Lifespan [Pearson College Division](#) Laura Berk's Development Through the Lifespan is relied upon in classrooms worldwide for its clear, engaging writing style, exceptional multicultural and cross-cultural focus, cutting-edge consideration of the interrelationships between heredity and environment, rich examples, and long-standing commitment to presenting the most up-to-date scholarship. This new edition continues to offer students research-based practical applications that they can relate to their personal and professional lives. Laura Berk, renowned professor and researcher, has revised the text with new pedagogy, a heightened emphasis on the interplay between heredity and environment, and an enhanced focus on many social policy issues, while emphasizing the lifespan perspective throughout. The latest theories and findings in the field are made accessible to students in a manageable and relevant way. Berk's signature storytelling style invites students to actively learn beside the text's "characters." Students are provided with an especially clear and coherent understanding of the sequence and underlying processes of human development, emphasizing the interrelatedness of all domains-physical, cognitive, emotional, social-throughout the text narrative and in special features. Berk also helps students connect their learning to their personal and professional areas of interest. Her voice comes through when speaking directly about issues students will face in their future pursuits as parents, educators, health care providers, social workers, and researchers. As members of a global and diverse human community, students are called to intelligently approach the responsibility of understanding and responding to the needs and concerns of both young and old. While carefully considering the complexities of human development, Berk presents classic and emerging theories in an especially clear, engaging writing style, with a multitude of research-based, real-world, cross-cultural, and multicultural examples. Strengthening the connections among developmental domains and of theory and research with applications, this edition's extensive revision brings forth the most recent scholarship, representing the changing field of human development. Visit the Preview Website to see sample chapters, get information on the supplements (including sample videos and on-line simulations), and much more, click here. 0205968988 / 9780205968985 Development Through the Lifespan Plus NEW MyDevelopmentLab with Pearson eText -- Access Card Package Package consists of: 0205909744 / 9780205909742 NEW MyDevelopmentLab with Pearson eText -- Valuepack Access Card -- for Laura E. Berk 0205957609 / 9780205957606 Development Through the Lifespan [Sakura's Cherry Blossoms Tundra Books](#) A warm, gorgeous exploration of a little girl's experience immigrating to a new country and missing her home and her grandmother, who still lives far away. Sakura's dad gets a new job in America, so she and her parents make the move from their home in Japan. When she arrives in the States, most of all she misses her grandmother and the cherry blossom trees, under which she and her grandmother used to play and picnic. She wonders how she'll ever feel at home in this new place, with its unfamiliar language and landscape. One day, she meets her neighbor, a boy named Luke, and begins to feel a little more settled. When her grandmother becomes ill, though, her family takes a trip back to Japan. Sakura is sad when she returns to the States and once again reflects on all she misses. Luke does his best to cheer her up -- and tells her about a surprise he knows she'll love, but she'll have to wait till spring. In the meantime, Sakura and Luke's friendship blooms and finally, when spring comes, Luke takes her to see the cherry blossom trees flowering right there in her new neighborhood. [Sakura's Cherry Blossoms](#) captures the beauty of the healing power of friendship through Weston's Japanese poetry-inspired text and Saburi's breathtaking illustrations. [How to Read Donald Duck Imperialist Ideology in the Disney Comics OR Books](#) First published in 1971 in Chile, where the entire third printing was dumped into the ocean by the Chilean Navy and bonfires were held to destroy earlier editions, [How to Read Donald Duck](#) reveals the capitalist ideology at work in our most beloved cartoons. Focusing on the hapless mice and ducks of Disney--curiously parentless, marginalized, always short of cash--Ariel Dorfman and Armand Mattelart dissect the narratives of dependency and social aspiration that define the Disney corpus. Disney recognized the challenge, and when the book was translated and imported into the U.S. in 1975, managed to have all 4,000 copies impounded. Ultimately, 1,500 copies of the book were allowed into the country, the rest of the shipment was blocked, and until now no American publisher has dared re-release the book, which sold over a million copies worldwide and has been translated into seventeen languages. A devastating indictment of a media giant, a document of twentieth-century political upheaval, and a reminder of the dark undercurrent of pop culture, [How to Read Donald Duck](#) is once again available, together with a new introduction by Ariel Dorfman. [Federal Recycling Program Unsafe at Any Meal](#) What the FDA Does Not Want You to Know about the Food You Eat Each year, Americans consume hundreds of food products that contain truly dangerous compounds, including heavy metals, pesticides, and other harmful additives--with the blessing of the FDA. Why is this happening and why haven't you heard about it? In [Unsafe at Any Meal](#), Dr. Renee Dufault, former food investigator for the Food and Drug Administration, provides the startling answers. While at the FDA, Dr. Dufault discovered that mercury--a highly toxic metal--was contaminating the plumbing systems of many food manufacturing plants. Upon further examination, she discovered that the same mercury was also evident in a number of processed foods commonly sold in supermarkets. When Dr. Dufault revealed these disturbing findings to her superiors, she was told to stop her investigation. Her continued efforts to raise the issue always met with a dead end, so she chose to take an early retirement from the FDA. Dr. Dufault then devoted her energy to making the public aware of the insidious dangers that contaminate our food. In 2010, she founded an organization of scientists to study the scope of this problem and has published numerous research articles on the topic with little fanfare. To expose what still seems to be a well-kept secret by the FDA, she has written [Unsafe at Any Meal](#) to provide consumers with the information they need to know. The book begins with the author's story leading up to the creation of this work. It then describes the various toxic substances that are most commonly found in our food supply, and explains how they affect your genes, health, and the surrounding environment. After examining the Standard American Diet, which is sorely lacking in disease-preventing nutrients, it discusses the country's trend toward consuming a skyrocketing amount of ingredients that can contain heavy metals. It further shows how exposure to these heavy metals can contribute to conditions such as ADHD or autism. Also included is a helpful guide to reading food labels, recognizing misleading marketing tactics, and knowing what to look for--and what to look out for--in the aisles of your grocery store. Over fifty years ago, Rachel Carson's book [Silent Spring](#) exposed the dangers of DDT in our food supply. Unfortunately, it seems that the problem of food contamination has actually become worse. Backed by research and first-hand experience, Dr. Dufault reveals how the FDA has failed us, and outlines how you can protect yourself and your family by knowing what to avoid and by filling your kitchen with food that is clear of toxins. [The Dare Warning: This erotica contains scenes and elements that may be disturbing to some readers. Please review the full content warning below.](#) [Jessica Martin is not a nice girl. As Prom Queen and Captain of the cheer squad, she'd ruled her school mercilessly, looking down her nose at everyone she deemed unworthy. The most unworthy of them all? The "freak," Manson Reed: her favorite victim. But a lot changes after high school. A freak like him never should have ended up at the same Halloween party as her. He never should have been able to beat her at a game of Drink or Dare. He never should have been able to humiliate her in front of everyone. Losing the game means taking the dare: a dare to serve Manson for the entire night as his slave. It's a dare that Jessica's pride - and curiosity - won't allow her to refuse. What ensues is a dark game of pleasure and pain, fear and desire. Is it only a game? Only revenge? Only a dare? Or is it something more? This book contains intense fantasy scenes of hard kinks/edgeplay, graphic sex, and harsh language. It is intended only for an adult audience. Beware: this is a dark, weird, kinky read. The activities depicted therein are dangerous and are not meant to be an example of realistic BDSM. Reader discretion is advised. Kinks/Fetishes within: erotic humiliation, fearplay, painplay, knifeplay, consensual non-consent \(CNC\), orgasm denial, boot worship, spanking, crying, blowjobs, clowns, group sexual activities, spit, bondage, public play, bloodplay. \[Wake Up, Woods Rubber Ducky Press\]\(#\) Early in the year, our North American forests come to life as native wildflowers start to push up through patches of snow. With longer days and sunlight streaming down through bare branches of towering trees, life on the forest floor awakens from its winter sleep. Plants such as green dragon, squirrel corn, and bloodroot interact with their pollinators and seed dispersers and rush to create new life before the trees above leaf out and block the sun's rays. \[Wake Up, Woods\]\(#\) showcases the splendor of our warming forests and offers clues to nature's annual springtime floral show as we walk in our parks and wilderness areas, or even in shade gardens around our homes. Readers of \[Wake Up, Woods\]\(#\) will see that Gillian Harris, Michael Homoya and Shane Gibson, through illustrations and text, present a captivating look into our forests' biodiversity, showing how species depend on plants for food and help assure plant reproduction. This book celebrates some of nature's most fascinating moments that happen in forests where we live and play. \[Leadership Power Plays How the World's Most Powerful Executives Reach the Top of Their Game McGraw-Hill Companies\]\(#\) Learn the Plays Make Your Move Establish responsibility at every level like Jamie Houghton at Corning Learn from T.K. Kurien to emulate top players the Wipro way Put the fash back in your organization like Canon's Fujio Mitarai Use Steve Ballmer's tactics at Microsoft to command a company in transition And get in the game with the Monday Morning strategies and inside plays of the world's top business champions. \[BusinessWeek Power Plays Marketing Power Plays Strategy Power Plays Game On. Visit businessweek.com/powerplays\]\(#\) \[Madison Avenue Manslaughter Lid Publishing\]\(#\) The advertising industry has reached a critical, dangerous point in its development. Agencies are destroying themselves with growing workloads and declining fees--a recipe for disaster. \[Madison Avenue Manslaughter\]\(#\) outlines the hows and whys of steadily declining fees, increased workloads, diminishing industry morale, kickback scandals and opacity characterizing relationships among advertisers, holding companies, media buying companies and creative ad agencies. Not only does Michael Farmer's exposé offer the world's first effective definition of the real agency problem, it's the first time an advertising expert has offered corrective solutions to avoid inevitable disaster. Michael Farmer's \[Madison Avenue Manslaughter\]\(#\) has been called "required reading for everyone who works in advertising--marketers and agencies alike." \[The Oxford Dictionary of New Words A Popular Guide to Words in the News Oxford University Press, USA\]\(#\) Provides background information and definitions for more than two thousand words and phrases that have come to prominence in the past ten years in such fields as drugs, the environment, business, music, politics, and war \[Relay Handbook Projects in Sound\]\(#\)](#)